# Dragon cut software direction for use

## 1. Installing Dragon Cut and Extras

install Dragon Cut with the Program DVD and Product Serial Number (PSN) Install Dragon Cut

1. Insert the Dragon Cut DVD into your computer's DVD drive and wait for it to Auto-run.

If it fails to initiate, click on the Start button and go to Computer/My Computer and select the DVD drive with the Dragon Cut DVD and double-click on it to initiate Auto-run or right-click on the DVD icon and click Open/Explore and then click on Install\_Dragon Cut.

2. Follow the Installation Instructions and click Next as required and Dragon Cut will be installed onto your computer;

If required, you can install Dragon Cut to another drive on your system. However, and to avoid potential problems we recommend you install Dragon Cut onto C:\ Drive or the same drive that you have Windows installed on.

## 2.Licensing & Product Activation

Open the Gateway and click License to activate Dragon Cut using the Internet

1. Click on the Help menu in Dragon Cut and then Activate Product.

2.Follow the instructions in the window that opens.

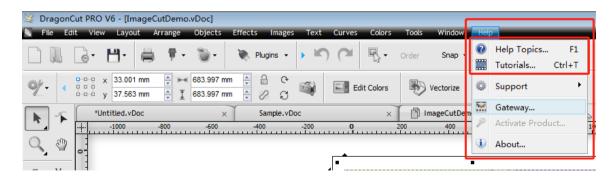
3. Close Dragon Cut and when the software is reopened it will be activated and ready to output.

## **3.Learning Resources**

Dragon Cut comes with a suite of specialist help tools and features to greatly assist you in learning where to find and how to use all Dragon Cut tools and features, as follows:

**Built-in Manual :** A complete user-guide (manual) of Dragon Cut i.e. the manual that you are reading at the moment.

**Lessons and Tutorials :**A suite of videos that discuss in detail how to do a wide range of tasks in the program. These lessons are available <u>Online</u> (requires an Internet connection)



### 4. The Dragon Cut Workspace

## Workspace & Settings

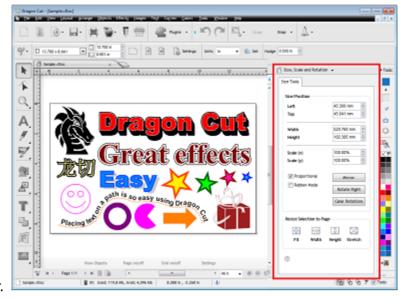
## • The Dragon Cut - Application Window

• When you open Dragon Cut or a Document, the application window opens containing a Drawing area, a DesignCenter, Page Thumbnails and a suite of Dynamic Tools.



## • The Dragon Cut DesignCenter™

The DesignCenter is a central repository of all the major tools and features of the program which can be selected and displayed from a drop down list. The DesignCenter also accesses the Object



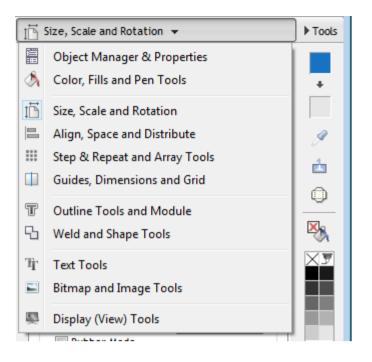
#### Manager, and Property Inspector.

Location of the DesignCenter

Size, Scale and Rotatio	n <del>v</del>	► Tools
Size Tools		
Size/Position		+
Left	45.300 mm	
Тор	45.300 mm 🚖 45.041 mm 🚔	9
	¥3.041 mm	<u>é</u>
Width	520.760 mm 🚔	٢
Height	182.385 mm 🍦	
		×,
Scale (x)	100.00%	XT
Scale (y)	100.00%	
Proportional	Mirror	
Rubber Mode	Rotate Right	
	Clear Rotations	
Resize Selection to Pa	ge	
<b>+</b> ⊕+ +□+	¢ [-]	
Fit Width	Height Stretch	
3		+=
	ବ ବ 🔊 🛛	Tools
		TOOLS and

he Dragon Cut DesignCenter™

#### Working with the DesignCenter<sup>™</sup>



To access the DesignCenter click on **Tools** (also shown above) and the DesignCenter will pop-out. To select a specific category of tools click on the dropdown list (as shown above) and click on the category of interest.

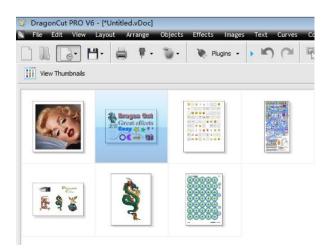
Note: The example used above is Dragon Cut Pro.

## Dragon Cut Documents, Worksheets and Pages

Dragon Cut works with multiple-page documents and each page can be the same or a different size. There is no limit on the number of pages any one document can have\* plus the program comes with a comprehensive suite of useful page tools and controls.

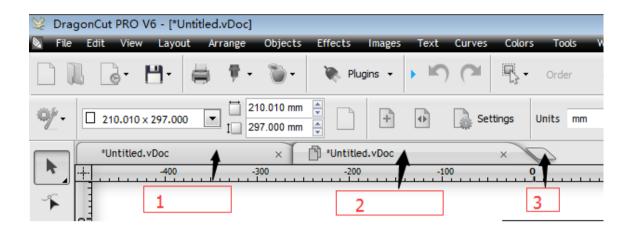
## • Opening, Saving and Working with Documents

Open Recent Document



**Document Tabs** 

Dragon Cut has document tabs for easier navigation between multiple and different types of documents, as follows:



#### **File Formats**

Dragon Cut opens and saves in the following native file formats:

Dragon Cut Document (.vDoc)

Includes all the elements of a Document (Objects, Text, Images, Curves, Symbols, Pages etc.)

Dragon Cut Backup Document (.~vDoc)

The Document as it was the moment before it was last saved (Includes all the elements of a Document)

Vector Cutfile (.vCut)

Includes vector cutfiles for Cut Documents within Dragon Cut

Vector Logo File (.vLogo)

Includes Objects and Text but no page information

## Working with the Documents

То	Do the following	Shortcut Keys		
Open a		Ctrl+O		
Document	1. Click on Open $4$ or click on the File menu $\rightarrow$ Open and the Select File to	carro		
	Open window will open as shown above;			
	2. Navigate to where the File you wish to open is located, select the file and click			
	Open.			
	You can filter the types of files displayed in the Open window by selecting the			
	DrawCut files			
	format in Files of Type dropdown			
	$\widehat{}$ If you don't see a thumbnail preview of your Document files press F5 until the	F5		
	thumbnails appear (as shown at top).			
Open a				
Recent	1. Click on Open Recent $\square \square \square$ or click on the File menu $\rightarrow$ Open Recent and			
Document	the Thumbnail Selector will open as shown at top;			
	2. Click on the File you wish to open.			
	$\overline{\mathbf{T}}$ As you navigate through the files you will see a larger thumbnail on the right			
	side with file information.			
Open	1. Conta the File memory of Declare - Open Declare - and the Select			
Backup	1. Go to the File menu $\rightarrow$ Backups $\rightarrow$ Open Backup $\square$ and the Select			
	Backup File to Load window similar to the window as shown above;			
	2. Navigate to where the Backup File you wish to open is located, select the file			
	and click Open;			
	Backup files are saved as .~vDoc			
	File name: Type a filename here			
	<u>O</u> pen ▼ Cancel			
Save a		Ctrl+S		
Save a Document	1. With a Document open, click on Save $\square$ or on the File menu $\rightarrow$ Save and	CUITS		
Document	the Save File As window will open;			
	2. Navigate to where you wish to save the file on your computer;			
	3. Type in a name for the File under File name (as shown directly above) and click			
	on Save.			
Save As	1. With a previously saved Document open, go to the File menu $\rightarrow$ Save As and			
	the Save File As window will open;			
	2.Navigate to where you wish to save the file on your computer;			
	3. Type in a name for the File under File name (as shown directly above) and click			
	on Save.			

## • Importing Files

## How to Import Files

То	Do the following					
Import any File Format	Click File menu $\rightarrow$ Import and the Import window will					
	open (as shown above);					
	Navigate to where the File is located and click on the					
	required File to highlight it, then click on the Import					
	button. The Import Window will then disappear and					
	a Paste cursor will appear;					
	Place the Paste cursor and click once to paste the					
	File, or click and hold down the mouse button and					
	drag out the required size of the imported File					
	(object) into the document.					
Select File Type	All Files					
	All Graphic Files					
	VinylMaster files					
	All Image formats AI - Adobe Illustrator					
	AVI - Video for Windows					
	BMP - Windows Bitmap					
	CUR - Windows Cursor DCX - Multipage PCX					
	DIB - Device Indipendant Bitmap					
	DXF - AutoCad					
	EMF - Enhanced Windows Metafile EPS - Encapulated Postscript					
	FAX - Fax Tiff File					
	GIF - CompuServe Bitmap					
	HPGL - HPGL Files ICO - Windows Icon					
	JP2 - JPEG2000 Bitmaps					
	JPG - JPEG Bitmap					
	MPG - Mpeg Movie PBM - Portable BitMap					
	PCX - PaintBrush Image					
	PDF - Adobe Portable Document					
	PGM - Portable GrayMap PLT - Plt Files					
	PNG - Portable Network Graphics					
	PPM - Portable Pixmap					
	PS - Postscript Files PSD - Adobe Photoshop					
	RAW - Camera RAW 👻					
	All Files					
	Open  Cancel					
	Open  Cancel					
	Click the Files of Type dropdown/up to Select the					
	type of file you wish to import (as shown directly					
	above).					

• Exporting Files

#### How to Export Vector and Raster Files

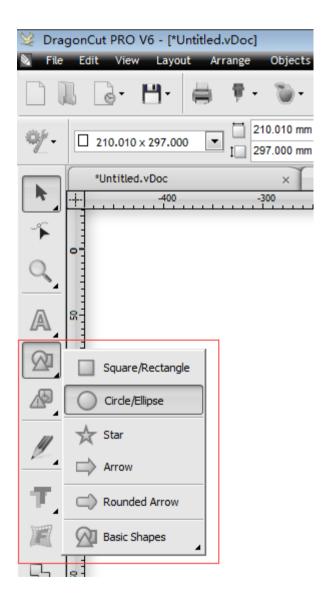
То	Do the following						
Export	Select the Object(s) you wish to Export. Note: selecting an object is required;						
Vector Files	Click the File menu $\rightarrow$ Export $\rightarrow$ as Vector and the Export window will open (as shown at top);						
(.ai .dxf .eps	Navigate to the Folder where you wish to save the File;						
.plt .svg)	File name:         Save as type:         AI - Adobe Illustrator         AI - Adobe Illustrator         DXF - AutoCad         EPS - Encapsulated Postscript         PLT - Pit File (HPGL)         SVG - Scalable Vector Graphic						
	Select the File Format that you wish to save the selected object(s) in, from the Save as type drop down (as shown directly above);						
	Type a File Name in the File name list box;						
	Click Save and the file will be exported.						
Export PDF	Select the Object(s) you wish to Export. Note: selecting an object is required;						
	Click the File menu $\rightarrow$ Export $\rightarrow$ File and the Export window will open (as shown at top);						
	Navigate to the Folder where you wish to save the File;						
	File name: <ul> <li>Save as type:</li> <li>PDF - Adobe Portable Document</li> <li>BMP - Windows Bitmap</li> <li>AI - Adobe Illustrator</li> <li>BMP - Windows Bitmap</li> <li>DXF - AutoCad</li> <li>EPS - Encapsulated Postscript</li> <li>JPG - JPEG Bitmap</li> <li>PDF - Adobe Portable Document</li> <li>PLT - PIt File (HPGL)</li> <li>PNG - Portable Network Graphics</li> <li>SVG - Scalable Vector Graphic</li> <li>TIF - TIFF Bitmap</li> <li>TIF - TIFF Bitmap</li> <li>Item Adobe Portable Vector Graphic</li> <li>TIF - TIFF Bitmap</li> <li>EVE - AutoCad</li> <li>EVE - AutoCad</li> <li>EVE - State Vector Graphic</li> <li>TIF - TIFF Bitmap</li> <li>EVE - State Vector Graphic</li> <li>TIF - TIFF Bitmap</li> <li>EVE - State Vector Graphic</li> <li>TIF - TIFF Bitmap</li> <li>EVE - State Vector Graphic</li> <li>TIF - TIFF Bitmap</li> <li>EVE - State Vector Graphic</li> <li>TIF - TIFF Bitmap</li> <li>EVE - State Vector Graphic</li> <li>TIF - TIFF Bitmap</li> <li>EVE - State Vector Graphic</li> <li>TIF - TIFF Bitmap</li> <li>EVE - State Vector Graphic</li> <li>TIF - TIFF Bitmap</li> <li>EVE - State Vector Graphic</li> <li>TIF - TIFF Bitmap</li> <li>EVE - State Vector Graphic</li> <li>TIF - TIFF Bitmap</li> <li>EVE - State Vector Graphic</li> <li>TIF - TIFF Bitmap</li> <li>EVE - State Vector Graphic</li> <li>TIF - TIFF Bitmap</li> <li>EVE - State Vector Graphic</li> <li>TIF - TIFF Bitmap</li> <li>EVE - State Vector Graphic</li> <li>EVE - Stat</li></ul>						
	Select PDF - Adobe Portable Document from the Save as type drop down (as shown directly above);						
	Type a File Name in the File name list box;						
	Click Save and the file will be exported.						
Export	Select the Object(s) you wish to Export. Note: selecting an object is required;						
Raster	Click the File menu $\rightarrow$ Export $\rightarrow$ as Image and the Export window will open (as shown at top);						
(Image) Files	Navigate to the Folder where you wish to save the File;						
(.bmp .jpg .p ng .tif)	File name:          Save as type:       BMP - Windows Bitmap         BMP - Windows Bitmap          JPG - JPEG Bitmap          PNG - Portable Network Graphics          TIF - TIFF Bitmap						
	Select the File Format that you wish to save the selected object(s) in, from the Save as type drop down (as shown directly above);						
	Type a File Name in the File name list box;						
	Click Save and the Export Image module will open. Because each file format has different options each is explained in-turn as follows:						

## Power Shapes and Basic Shapes

Dragon Cut comes with Power Shapes that come with interactive nodes which alter the shape and position of the Power Shape. Basic shapes are simple curve objects that are provided for your convenience. These shapes can be filled, have a pen style and have their nodes edited the same as any other curve object.

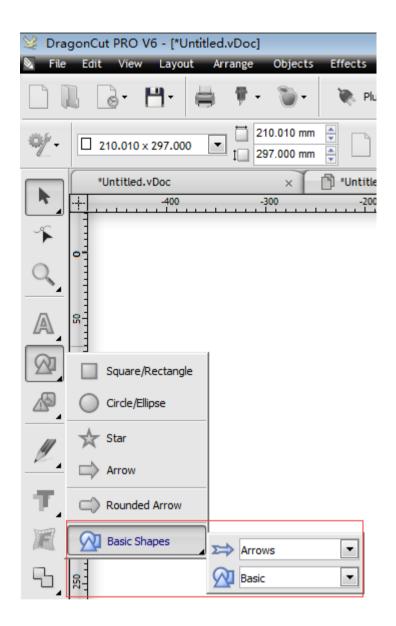
### Working with Power Shapes

- Arrow
- Star
- Square
- Circle/Ellipse

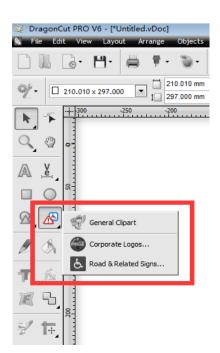


Basic shapes are simple curve objects that are provided for your convenience. These shapes can be filled, have a pen style and have their nodes edited the same as any other curve object.

• Basic Shapes



• General Clipart, Corporate Logos, Road and Related Signs

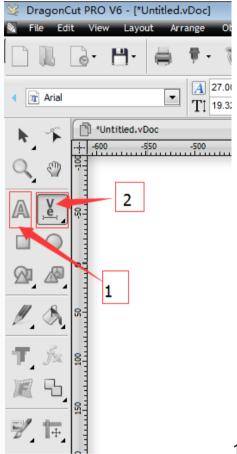


All the above are the simple explanation of the tools .

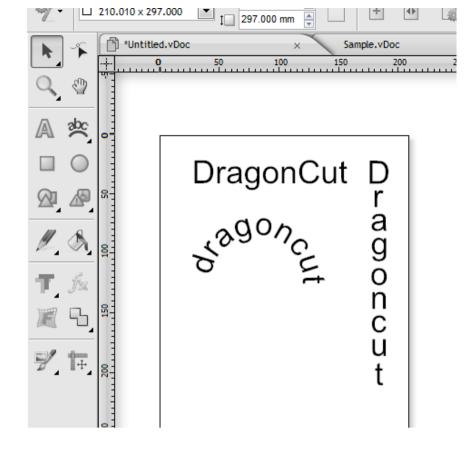
Example use

# Words --- just for cutter

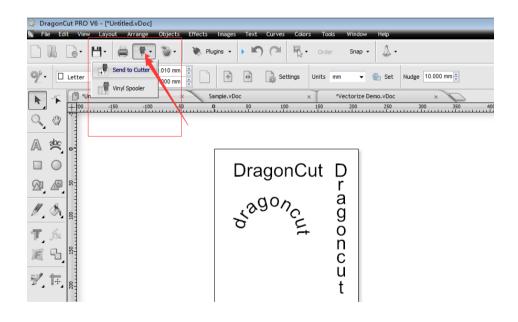
## 1、 Create file



1 the general words ,2 the WordArt-text



## $2_{\scriptscriptstyle N}\,$ send to cutter



eneral Cutter Control	Settings		
Vin <del>yl Cutter (Plotter)</del> Select Model	Saga - 1750 IIP (Servo) NEW ARM	IS+	
Media Width	1660.000 mm	Quantity	
Job Name	Untitled	1	
			Saga - 1750 IIP (Servo) NEW ARMS+, 1660.000 mm
	Rotate	Advance After Plot	Black Color (1/1)
	millor	Absolute (position)	
General Options			
General Options	Mixed Job (Draw and Cut)	Separate by Color	
	—	_	
	Registration Marks	Assign Tools by Color	Description of the second s
	Auto Speed-Weed	Auto Weed-Box	
Text Options			
	Easy-Lift Weed Marks		
	Weld Text		
	Speed-Weed Text Only	Reset	

like the above picture , adjustment the parameter of the software ,then chose "Cut Now" ,or "Spool All" .

## **3**、Then the cutter will start to work

#### Before cut ,we need set some option

Filter by Jot	Filter	r by Color 💿 Sh	ow All Jobs	Most	Recent Job 📅 🛄 Barcode Controller
Color 👻		Job Name	Job No	Qty	Preview V Cut Options Connection Calibration
🗉 📁 Current					2000 1500 1000 500 O n
🐌 Cutt	ing Contour	Contour Cut: Untitled	312	1	
🐌 Cutt	ing Contour	Contour Cut: Untitled	313	1	
🐌 Cutt	ing Contour	Contour Cut: Untitled	314	1	
🍸 (Con	tour Cut Color)	Untitled	305	1	
🍸 (Con	tour Cut Color)	Untitled	304	1	
🍸 (Con	tour Cut Color)	Untitled	301	1	
🐌 Cutt	ing Contour	Contour Cut: Untitled	315	1	Saga - 1750 IIP (Servo) NEW ARMS+ on DirectUsbPort, Width: 1660.00 mm
Red		Untitled	200	1	
Black	ĸ	Untitled	202	1	-
Black	¢	Untitled	204	1	
Black	ĸ	Untitled	300	1	
Black	¢	Speed Weed Sample	205	1	nen , T
Black	¢	Untitled	323	1	
Black	¢	Untitled	322	1	
Black	<	Untitled	325	1	168.00 mm
Black	ς	Untitled	324	1	
Black	¢	Untitled	310	1	
Black	٢	Untitled	309	1	
Black	< .	Untitled	321	1	
Black	<b>(</b>	Untitled	311	1	
Custom					
🛛 🗹 Done					
E 🧧 Repeats					<b>T</b>
Copies 1	🗧 🥛 Dele	te 💾 🗅 -	Tile Box		

## **Cut options**

Job	Barcode Controller	
Preview 🐺 Cut C	Options 🔊 Connection 🐻 🤇	Calibration
🖶 Saga - 1750 III	(Servo) NEW ARMS+	
Media Size		
Media Width	1660.0 mm	Poll Media
Media Length	0.0 mm	
Preset Mode:	■ 30	Edit Presets
Blade Offset	•.50	
Overcut	2.00	
Blade type	Default 🗸	
Additional Options	/	
Cutting Force	50	grams
Cutting Speed	450	mm/sec
Cutting Options		
	Advance after plot	Area Tests

for different materials , need different Blade Offset , click the the button to set the Blade Offset

alibrate Blade Offset		
Blade Offset Calibration		
	the correct blade offset to cut the	
sharpest text and shapes fro	om your cutter.	Information
1	1	Without setting the correct blade offset, you may get a stight rounding on the corners. When this value is correctly set, you will get the sharpest results on corners, and text. Closed shapes will also finish the cut correctly.
4 -		Instructions To perform this calibration, you will need to load
	L	a small piece of vinyl into the cutter. Using the blade that you wish to calibrate, click on "Perform Calibration" to cut the calibration test.
No Blade Offset	Correct Blade Offset	Perform Calibration
		Quick Test
		Normal Test

### Connection

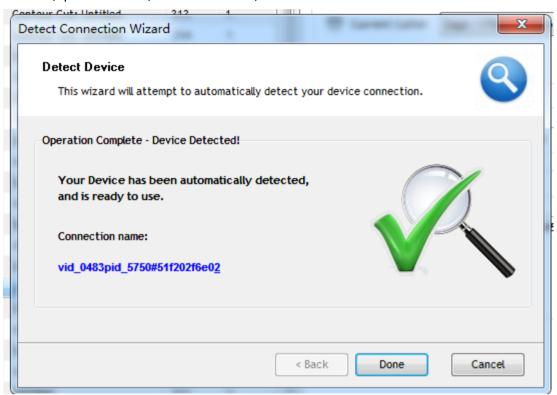
Filter by Job	by Color    Show Al	l Jobs	© Mo	Nost Recent Job 👘 🛄 Barcode Controller
olor 🔻	Job Name	Job No	Qty	Preview V Cut Options Connection Calibration
🣁 Current				
資 Cutting Contour	Contour Cut: Untitled	312	1	Current Vinyl Cutter (Plotter)
資 Cutting Contour	Contour Cut: Untitled	313	1	Current Cutter Saga - 1750 IIP (Servo) NEW ARMS+
資 Cutting Contour	Contour Cut: Untitled	314	1	Current Cutter Saga - 1750 IIP (Servo) NEW ARMS+
툿 (Contour Cut Color)	Untitled	305	1	Direct USB Remove + Add
(Contour Cut Color)	Untitled	304	1	
툿 (Contour Cut Color)	Untitled	301	1	Connection Method
資 Cutting Contour	Contour Cut: Untitled	315	1	
Red	Untitled	200	1	Port Type 😝 Direct USB Port 👻 🕐 Help
Black	Untitled	202	1	
Black	Untitled	204	1	
Black	Untitled	300	1	≣ Settings
Black	Speed Weed Sample	205	1	USB Port vid_0483&pid_5750#5&1f202f6e&0&4
Black	Untitled	323	1	T T
Black	Untitled	322	1	Status Device Not Connected Detect
Black	Untitled	325	1	
Black	Untitled	324	1	
Black	Untitled	310	1	
Black	Untitled	309	1	
Black	Untitled	321	1	
Black	Untitled	311	1	
🃁 Custom				
ダ Done				
Carl Repeats				<b>T</b>

For the connection , the software connect the computer with USB , click the "Detect"

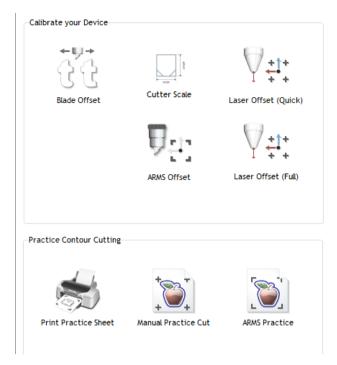
Detect Connection Wizard	×
Detect Device This wizard will attempt to automatically detect your device connection.	
Step 1. Turn Off Device	
Please turn OFF the device, then click next to continue. If you have trouble detecting the device, try unplugging the cable from the computer as well as turning it off.	2
< Back Next >	Cancel

According to the hint .

Another ,open the cutter ,click the "Detect" , "reset" the cutter



### Calibration



Blade Offset : the same as the cut options Cutter Scale : set the scaling of the file Laser offset: set the offset of the laser (two ways ,quick and full) ARMS offset : After the version 5 , upgrade the method Open the barcode controller

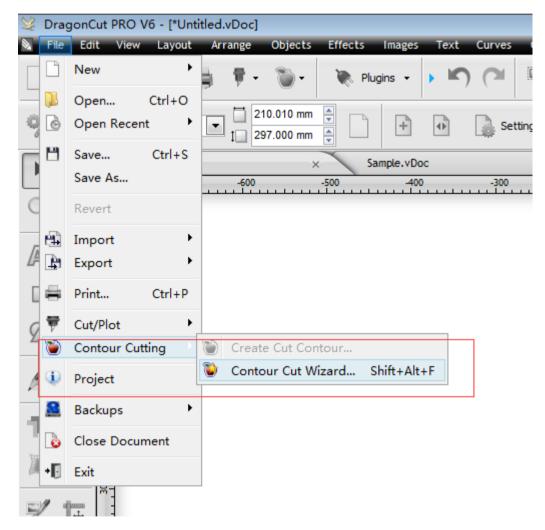
<sup>I</sup> <sup>™</sup>	
<u>File</u> <u>Cutter</u> Jobs <u>A</u> dvanced <u>H</u> elp	
Check Cutter Compatibility	$\frown$ $\frown$
Read Cutter Firmware Version	
Auto Calibrate Laser Offset	
Adjust Laser Offset while cutting Ctrl+M Detect Barcode Scan Marks	Cutout Job Finished
Detect Barcode Scan Marks	Cutout Job Finished
Job Status Cutter Settings	
Cutter Status	
Cutter Status Offline	
Current Job	
Job ID No Job Loaded	·····
Job Name	
Size	
	•
	Place laser where red dot is to begin
Batch Process	Start Close
Auto Start	

The only thing you need do is , put a white paper in the cutter ,and install the pen holder in the cutter , move the carriage to the middle of the paper , click the button like the above picture ,then according to the hint to set the laser offset.

The way to open the barcode controller

😏 DragonCut PRO V6 - [*Ui	ntitled.vDoc]		
📎 File Edit View Layou	t Arrange Objects	Effects Images	Text Curves C
	🚔 🕴 - 🕥 -	💘 Plugins 👻	• • •
<ul> <li>210.010 x</li> <li>&gt;</li></ul>	Create Cut Contour Contour Cut Wizard		Setting:
► ► • • • • • • • • • • • • • • • • • •	-600	-500 -400	

Or

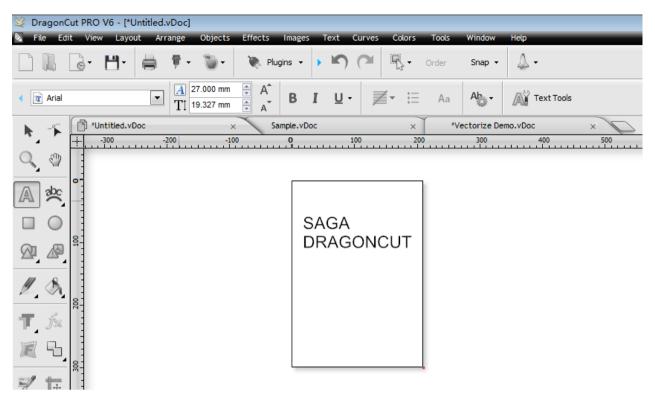


Then click the "Barcode controller"

Contour Cutting Wizard			_		×
Output Options Print Options	PDF Options Mark Options Te	mplates		<b>0</b> 50 100 150	200 250
Cutting Device				Untitled	
Saga - 1750 IIP (Servo) N		▼ Spooler	100 100 100 100 100 100 100 100 100 100	onated	
Manual	EW AMOT	• Spooler			l Î
Barcode Marks					
Automatic ARMS	1. Default Settin	ng - (Automatic) 🔹	8-	SAGA	
Printing Device				SAGA	
Print Direct	This option saves the artwork	k as a PDF file to	8	DRAGONCU	ТІІ
Print as PDF	be printed from another prog		3		iii
Save as Image					Ē
Save PDF	1		÷		297
Source Options			280		
Selected Objects	Mark Position 4.0 mm	Build Contours	8		
Clip to Page					
Include Full Bounds	Job Name		<u>8</u>		
		naximum cutting area)			
Tiled Copies	Full width (Get the n	naximum cutting area)	00		
Practice Sheets	1		-		
	Cut Insides First	Advanced Options		210 mm	₽
Calibrate	(With a section of the section of th	Reset to Default	<u>8</u> -		
	<u>x - x</u>		View both (Vie	w Print only View Cut only	
0		Barcode Controller	Page Marks		Build Cancel
🖳 Automark Cutting	n Madula V2.2				
File Cutter Jobs	Advanced Help				
				$\frown$	$\frown$
	(				(aà.áb)
.123432.					
		$\smile$		$\smile$	$\smile$
Detect Barcode	S	ican Marks		Cutout Job	Finished
Job Status Cutter S	Settings		_		
-Cutter Status					
Cutter Status	Offline				
Cutter Status	onuno				
Current Job					
Job ID	No Job Loaded				
Job Name					
Size					
					-1
				•	
				Place laser where red dot is to	begin
Batch Process					
Auto Start				Start	Close

## Words ---contour cutting (for ARMS cutter)

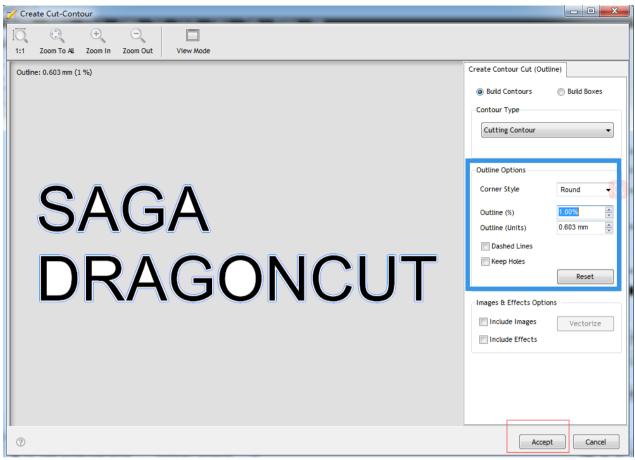
## **1**、Create file



## 2、 Create Cut-Contour

👺 DragonCut PRO V6 - [*U	ntitled.vDoc]					
📎 File Edit View Layou	it Arrange Objec	ots Effects In	nages Text	Curves Colors	Tools	Window Help
	🚔 🕴 🕥	- 🔖 Plugin:	s 🔹 🕨 🔊		Order	Snap 🗸 📣
	Create Cut Contour		୯ ପ୍ର 🖏	Arial		A 27.000 mm T 19.327 mm
🔪 🖉 *Unt	Contour Cut Wizard		le.vDoc	×	*Ve	ctorize Demo.vDc
	-200		0	100 20	0	300
Q (2)						
A 🖄					1 8	
		•	SAGA	, SÕNCUT		
			• DRAG		•	
T fx						

Set the contour options ,then "Accept"

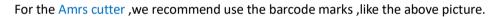


The file will have the contour



## **3**、Create the contour cutting wizard

Cutting Device		- Untitled
<ul> <li>Saga - 1750 IIP (Servo</li> <li>Manual</li> <li>Barcode Marks</li> <li>Automatic ARMS</li> </ul>	) NEW ARMS+ Spooler 1. Default Setting - (Automatic) V	
Printing Device		
Print Direct	This option saves the artwork as a PDF file to	DDACONCLIT
Print as PDF	be printed from another program or RIP.	
Save as Image		
Save PDF	I	8-
Source Options		
Selected Objects	Mark Position 4.0 mm	
Clip to Page		8-
Include Full Bounds	Job Name	
Tiled Copies	<b>Full width</b> (Get the maximum cutting area)	
Practice Sheets		
	Cut Insides First Advanced Options	210 mm
Calibrate	ARMS Practice Reset to Default	View both /View Print only /View Cut only /



## **Output Options**,

utput Options Print Options	DDE Options III	ark Options Tomplates
utput Options Print Options	PDF Options M	ark Options Templates
Cutting Device t	he model o	of the cutter
🗵 Saga - 1750 IIP (Servo)	NEW ARMS+	▼ Spooler
○ Manual ▼ Barcode Marks	the s	et options of the marks
Automatic ARMS		<ol> <li>Default Setting - (Automatic)</li> <li>Default Setting - (Automatic)</li> </ol>
Printing Device	This option s	2. No Extra Marks (Low Accuracy)
<ul> <li>Print as PDF</li> <li>Save as Image</li> </ul>	be printed fi	3. High Accuracy - Every 200mm (8in) 4. Good Accuracy - Every 300mm (12in)
Save PDF		5. Medium Accuracy - Every 400mm (16in) 6. Lower Accuracy - Ever 500mm (20in)
Source Options		7. Settings (Set Mark Options)
Selected Objects	Mark Positio	n 4.0 mm 🚔 Build Contours
Clip to Page		
Include Full Bounds	Job Name	
Tiled Copies	🔲 Full width	(Get the maximum cutting area)

Contour Cutting Wizard		_	
Output Options Print Options	PDF Options Mark Options Templates		<b>0</b> 50 100 150 200 250
Cutting Device			Untitled
Cutting Device			
🗵 Saga - 1750 IIP (Servo)	NEW ARMS+ Spoo	ler c	
Manual     Barcode Marks			
Automatic ARMS	1. Default Setting - (Automatic)	• S	8-
			SAGA
Printing Device		8	
<ul> <li>Print Direct</li> <li>Print as PDF</li> </ul>	This option saves the artwork as a PDF file to be printed from another program or RIP.	-	
Save as Image			<b>6</b>
Save PDF		150	297 n
Source Options			
Selected Objects	Mark Position 0.0 mm	ontours	RE I
✓ Clip to Page			
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Output Options       Print Options         Cutting Device       Image: Saga - 1750 IIP (Servo)         Image: Manual       Image: Saga - 1750 IIP (Servo)         Image: Manual       Image: Saga - 1750 IIP (Servo)         Image: Saga - 1750 IIP (Servo)       Manual         Image: Saga - 1750 IIP (Servo)       Printing Device         Image: Print Direct       Print Direct         Image: Print Direct       Print as PDF         Save as Image       Save PDF         Source Options       Selected Objects         Image: Clip to Page       Include Full Bounds         Image: Tiled Copies       Practice Sheets	NEW ARMS+ <ul> <li>Spoce</li> <li>1. Default Setting - (Automatic)</li> </ul> This option saves the artwork as a PDF file to be printed from another program or RIP.             Mark Position              4.0 mm             *            Mark Position              4.0 mm             *            Image: Spoce state stat	ontours area) Eed Options o Default	Or SAGA DRAGONCUT I Toma - HILLING SAGA DRAGONCUT I Toma - HILLING COMPANY COM
Output Options       Print Options         Cutting Device       Image: Saga - 1750 IIP (Servo)         Image: Manual       Image: Saga - 1750 IIP (Servo)         Image: Manual       Image: Saga - 1750 IIP (Servo)         Image: Saga - 1750 IIP (Servo)       Manual         Image: Saga - 1750 IIP (Servo)       Printing Device         Image: Print Direct       Print Direct         Image: Print Direct       Print as PDF         Save as Image       Save PDF         Source Options       Selected Objects         Image: Clip to Page       Include Full Bounds         Image: Tiled Copies       Practice Sheets	NEW ARMS+ <ul> <li>Spoce</li> <li>1. Default Setting - (Automatic)</li> </ul> This option saves the artwork as a PDF file to be printed from another program or RIP.             Mark Position              4.0 mm             *            Mark Position              4.0 mm             *            Image: Spoce state stat	ontours area)	Untitled Untitled BAGA DRAGONCUT

Chose the appropriate marks, the above 2 pictures show you the difference between use the Page Marks and doesn't use the Page Marks (the Marks fit the page or not)

#### Chose the appropriate device for printing

🐺 Saga - 1750	IID (Servo)			-	Spooler
	The (Servo)	NEW ARMS+		•	spowerm
Manual					
Barcode Mar	ks				
Automatic AF	MS		1. Default S	etting - (Aut	omatic) 🔻
rinting Device					
Print Direct		This optic	on saves the art	work as a PD	)F file to
Print as PDF		be printe	d from another p	program or F	RIP.
Save as Imag	_				
Jave as mag	-				

Chose the appropriate compose type to your materials

Source Option	s		
Selected	Objects	Mark Position	4.0 mm
🔽 Clip to Pa	ge		
V Include Fi	ull Bounds	V Job Name	Untitled
📝 Tiled Copi	ies	Full width	(Get the maximum cutting area)
Quantity			
Horizontal	2	Spacing	10.0 mm 🔺 430 mm
	3 🌲	6 copies	10.0 mm 🍨 911 mm

## **Print options**

Output Options Print O Printing Position Use design size an Use Page Marks		K Options Templates	(A4 size)		9	50	100 	150	200
	0.0 mm (Å) 0.0 mm (Å)		Reset Center		ĪSCĪ	AGA RAC	N Gon	ı—ı <b>CUT</b>	74 mm
Contour Type	Cutting Preset	Blade Type	Blade Preset	-			194 mm		
Cut Contour	(Default)			100					

## **PDF Options**

Output Options Print Options PDF Options Mark Options Templates Advanced Position Margin around PDF 5.0 mm	Untitled
Margin around PDF       5.0 mm         Color Settings         Preserve Spot Colors         Convert vectors to CMYK	or or or or or or or or or or
⑦ Barcode Controller	Page Marks Save PDF Cancel

## Marks options

Contour Cutting Wizard	
Output Options         Print Options         PDF Options         Mark Options         Templates           Custom Mark Settings         This section allows you to specify the style of marks used in the detection process.         Item allows to specify the style of marks used in the detection process.         Item allows to specify the style of marks used in the detection process.	Untitled
Generally, the more marks you use the more accurate the contour cutting will be at the expense of taking a little longer Note: Using larger marks increases the chance of detecting the marks	
Mark Adjustment Method © Set target mark spacing © Specify number of marks	SAGA IDRAGONCUTI
Extra Mark Options	150 297 mm
Number of vertical marks 3 w 92.333 mm	<sup>8</sup> Ī Ī
Extra Mark Options           Use Small Marks         Use Extender Marks (Recommended)	
	210 mm

Chose the appropriate set options to your materials

# 4、 save the file

Produ Direct Produ Birect Produ Birect	tput Options Print Options			-				
Annual     Brocket Minds     Contrasts	Cutting Device					Untitle	d	
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Advanced: AddS     Lefend: Setting: (Advance)     Print Socie     Print Socie Viree Print Socie Viree Print Socie Viree Print Socie Viree	-			-				
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Save PUP     ource Options     Selected Objects     Mark Position     Build Contours     Clip to Page     Include Full Bounds     Job Name     Tiled Copies     Full width     Cut Insides First     AbMS Practice     Reset to Default     View both / View Print only /View Cut only /	Eput Options Print Options Cutting Device Solution Solution Solution Solution Solution Solution Solution Solution Print Solution Solution Solution Solution Print Direct Print Direct	PDF Options Mark Options Template NEW ARMS+  Resolution (DPI)  300	es Spooler wtomatic) •	•		Untitle	d	200
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Save the file as the device you chose

## 5 $\land$ Add the cut jobs

Print Options Print Options	PDF Options Mark Options Templates	0, 50, 100, 150, 200 
<ul> <li>Saga - 1750 IIP (Servo)</li> <li>Manual</li> <li>Barcode Marks</li> <li>Automatic ARMS</li> </ul>		
Printing Device Print Direct Print as PDF Save as Image Save PDF	Resolution (DPI)     300     Options       RGB Jpeg (300 DPI) 2480 x 2329 pixels     You should only use this option if you can not use the higher quality PDF option to print the artwork.	SAGA DRAGONCUT
Source Options Selected Objects Clip to Page Include Full Bounds Titled Copies	Mark Position     4.0 mm     Ann     Build Contours       Job Name     Full width     (Get the maximum cutting area)	
Quantity Horizontal 1 w Vertical 1 w	Spacing         10.0 mm         (m)         173 mm           1 copy         10.0 mm         (m)         51 mm	210 mm
I	Barcode Conti	troller Page Marks Re-print Add CutJob Dor

The most important thing is you need remember add the cut jobs ,otherwise the software can't detect the barcode.

## 6、 print the file you have saved

## 7、 Put the materials you have printed and move the

carriage ,make the laser at the place where the picture show,

then click the "start", start the contour cutting.

₽:: Automark Cutting Module V2.2	
<u>File Cutter Jobs A</u> dvanced <u>H</u> elp	
Detect Barcode Scan Marks	Cutout Job Finished
Job Status Cutter Settings Cutter Status Cutter Status Offline Current Job Job ID No Job Loaded Job Name Size	Image: Second
Batch Process Auto Start	Start Close

## Words ---contour cutting (for servo/stepper cutter)

- **1**、 Create the file (the same as the ARMS cutter)
- 2、 Create Cut-Contour (the same as the ARMS cutter)

## **3**、 Create the contour cutting wizard

Cutting Device	s PDF Options Templates		0
<ul> <li>Saga - 1750 IIP (Servo)</li> <li>Manual</li> </ul>	) NEW ARMS+    Spooler Ultra Marks	<b>0</b> -	
Automatic ARMS		-	
Printing Device		8-	
Print Direct	Resolution (DPI) 300   Options	-	<b>₩</b>
Print as PDF	RGB Jpeg (300 DPI) 2698 x 2459 pixels	-	<u>CACA</u>
Save as Image	You should only use this option if you can not use the	8_	SAGA
Save PDF	higher quality PDF option to print the artwork.		
Source Options		-	DRAGONCUT
Selected Objects	Mark Position 12.5 mm 🛕 Build Contours	81- -	* *
Clip to Page		-	
Include Full Bounds	Job Name	-	
Tiled Copies	Full width (Get the maximum cutting area)	8-	
Practice Sheets		-	<
	Cut Insides First Advanced Options	-	228 mm
🕥 Calibrate	Manual Practice Cut Reset to Default	% <u>-</u> 	iew both /View Print only /View Cut only /
)	Barcode Controller		Page Marks Skip Save Image Cance

The difference is the Marks , the servo/stepper cutter should use the manual Marks. The other options set the same as the ARMS .

Dragoncut can be installed on as many computers as you want, but, ONLY one computer can be activated. If you want to activate the software on another computer to cut, please deactivate the previous device first. It will be locked if you try to activate on different computers the same time. Note: Deactivation requires internet as well. Please follow the instructions appears on the desktop if you don't have internet on the computer you want to deactivate.