

HYDRAULIC-ELECTRIC
INTEGRATED SYSTEM &
CYLINDER FOR HIGH-LEVEL
AGRICULTURAL
MACHINERY

FAST<sup>®</sup> 法斯特

www.fasthydraulic.com

YANTAI FUTURE AUTOMATIC EQUIPMENTS CO., LTD



Try to be one of the best brands in the hydraulic & electric integrated system



### **ABOUT US**

Yantai Future Automatic Equipments Co., Ltd. was founded in 1973 and located in Yantai, China. It is a high-tech enterprise with hydraulic-electric integrated control technology and high-level pneumatic control technology. The company covers an area of nearly 60,000 square meters and has more than 470 employees. More than 70 of them are engineers, including 12 senior engineers. We also hire many technical experts from home and abroad as consultant. So far, Yantai Future has owned 772 sets of various production and laboratory testing equipment and 13 professional cylinder production lines. We have also obtained 89 national patents, including 9 invention patents.

The company's main products are hydraulic cylinders, hydraulic integrated systems, hydraulic intelligent equipment, EPC project, high-level pneumatic cylinders and pneumatic systems. The products are certified by ISO9001, IATF16949, and DNV. Now it has an annual production capacity of 400,000 cylinders and 3,000 sets of integrated hydraulic-electric systems.

Our products are widely used for industries such as special vehicles, solid waste disposal, rubber machinery, high-level agricultural machinery, construction machinery, metallurgy, military, ocean engineering, electronics, chemical industry, machine tools, etc. Yantai FAST is an excellent supplier of hydraulic cylinder in the field of engineering machinery. Our products are widely used in engineering machinery such as aerial work platforms, truck mounted cranes, loaders, forklifts, road rollers, scrapers, mini excavators, etc. With compact structure and high-quality seals, the cylinders are reliable, stable with longer service life which can meet the customer's requirement.

Based in Jiaodong, our products have been used all over the world. Besides Chinese Mainland, Hongkong, Taiwan, our hydraulic cylinders and hydraulic systems are also exported to Japan, Germany, US, Italy, Canada, Denmark, Sweden, Iran, Russia, Southeast Asia, etc.

Achering the core value of "Quality Creates Future", Yantai Future is steadily moving towards the vision of "Becoming an expert brand company in the field of hydraulic engineering technology"!

YESTERDAY









### **MILESTONES**

1973, Yantai Pneumatic Works

1975, XZB semi-automatic pneumatic casting production line

1982, QBI packing machine

1983, Light aluminium pneumatic cylinder

1984, Bao Steel supplier

1985, lifetime project for pneumatic cylinder

1986, QGAI、 QGAII pneumatic cylinder

1986, Provincial enterprise

1987, National enterprise

1988, KQG magnetic pneumatic cylinder

1990, QGK pneumatic rotary actuator

1992, 915 series pneumatic cylinder

1993, Hydraulic cylinder manufacturer

1995, F25 series group valves

1997, K series group valve

2000, ZG vibrate cylinder

2000, ISO9001 by DNV

2001, Yantai Future Automatic Equipments Co., Ltd.

2003, Provincial calibration enterprise

2005, Import & Export certificate

2006, Hydraulic cylinder for garbage trucks

2008, Automatic reciprocate pneumatic cylinder

2008, Blade swing hydraulic cylinder

2009, Invention patent for automatic reciprocate pneumatic cylinder

2010, Provincial high-tech enterprise

2010, Invention patent for electric pull-push tool

2011, YYFH hydraulic cylinder for garbage trucks

2011, Famous brand of Shandong Province

2012, Famous-brand hydraulic cylinder product

2013, City level Engineering research center

2013, National hydraulic & pneumatic prize

2014, Provincial Engineering research center

2014, ISO/TS16949 certificate

2015, Invention patent of pneumatic striking cylinder

2015, Invention patent of hydraulic lifting machine

2015, Invention patent of sequence control multistage ram cylinder

2015, FSL hydraulic control system for waste incineration

2016, Hydraulic system and cylinder for HPU982 offshore drilling platform certified by DNV.

2016, Hydraulic cylinder supplied for US famous car lift manufacturer finished 20000 cycles life test.

2017, A famous Australia agricultural manufacturer visited our factory and start the cooperation.

2017, Certified by new version of ISO9001:2015.

2018, Start to use PLM system.

2018, We produce totally 200,000 pcs hydraulic cylinders for the first time. All the cylinders are made on the production line and the production capacity can reach 400,000 pcs hydraulic cylinders.

#### ISO 9001 SINCE 2000



### IATF16949 SINCE 2014



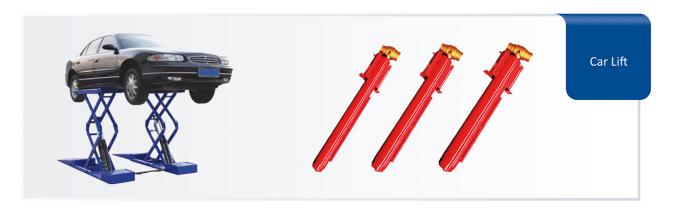
# >>QUALITY CREATES FUTURE Service Industry

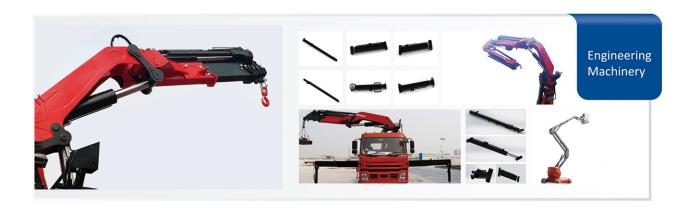


















\*This catalogue only introduces our cylinders and service for agricultural machinery.



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**Hydraulic - Electric Integrated System for Round Baler** 

We have developed the hydraulic integration system for round baler, which can bale the size to  $\phi$ 1.2×1.4 meter, weight up to 500 kg.

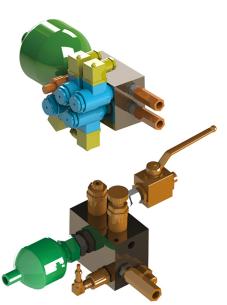
The whole system includes hydraulic system, pipe, hydraulic cylinder, etc, which provide the customer with complete solution of hydraulic system.

All the control valves are imported from USA with high performance, which satisfies the demands of small working space and high stability. For the pipe, we use numerical control pipe bender to assure the size. For the valve block, we do nickel plating to avoid corrosion.

### >Hydraulic System









# Hydraulic System Main parameters: Max working pressure:20 MPA Max volume:22L/min Voltage of solenoid valve 12V Filtering accuracy:10 µm











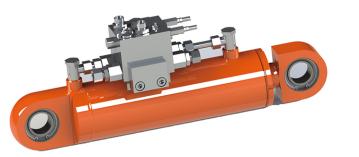
Supporting cylinder FYK-50/30X500-700



FAST Hydraulic Cylinder for turning plough mainly includes turning hydraulic cylinder and hydraulic cylinder adjusting working width. For the turning hydraulic cylinder, the control valve is imported .For the hydraulic cylinder to adjust working width, there are 2 Pilot Check Valves to the right position. All seals are imported. With beautiful appearance, stable quality and long service time, the cylinder PPM is lower than 5000.



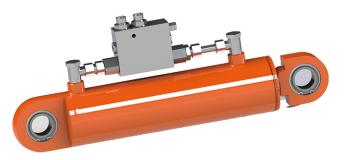
Side cylinder FFZL-100/50X120-885



Turning cylinder FFZL-90/45X234-482



Inside cylinder FFZL-80/40X320-573



Plough turning cylinder FFZL-80/45X240-462



According to different function, the cylinder used for sugarcane harvester is designed accordingly with different seals and parts. With suitable structure and technology, it can meet the requirements for different working conditions. All seals are imported. With beautiful appearance, stable quality, long service time, the cylinder PPM is lower than 5000.





# **Hydraulic Cylinder for Press- Baler**

FAST cylinders mainly have 3 models for baler, pushing cylinder, main cylinder and pressure cylinder. With right structure and technology, it can meet the requirements for different working conditions. All seals are imported. With beautiful appearance, stable quality and long service time, the cylinder PPM is lower than 5000.



# **Hydraulic Cylinder for Sowing Machinery**

Two cylinders in series connection to achieve lifting and back. With one-way valve on the cylinder, which can effectively realize exhaust and guarantee the synchronization accuracy of the two hydraulic cylinders. With right structure and technology, it can meet the requirements for different working conditions. All seals are imported. With beautiful appearance, stable quality and long service time, the cylinder PPM is lower than 5000.





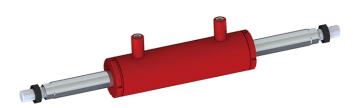


**Φ75 synchronous cylinder** FBZ-75/40X200-456



FAST hydraulic cylinders for medium and large tractors mainly include steering cylinder and lifting cylinder. Steering cylinder is a double-rod cylinder. The special design for lifting cylinder can reach different strokes. Fast has years of experience of cylinder for agricultural machinery. With rich design experience, mature technology and stable quality, our PPM is lower than 5000.

### >Hydraulic Cylinder



### Steering cylinder

FN-TL-ZX-01double-rod cylinder with simple mounting type. All the seals are imported. Working temperature is -20°C to  $80^{\circ}$ C



### Lifting cylinder

SF-700 cylinder is designed with clevis-connecting means and adjustable stroke. All seals are imported. Working temperature is -20°C to 80°C



#### Lifting cylinder

SF-800 cylinder is designed with clevis-connecting means, with adjustable stroke and high performance. All seals are imported. Working temperature is -20°C to  $80^{\circ}$ C



### Lifting cylinder

2304.54.010-00 cylinder is single-acting ram cylinder. The end cap is thread connected with high performance. All seals are imported. Working temperature is -20℃ to 80℃



### Lifting cylinder in the right

N1454.54.011-A cylinder is clevis-connecting means, which is simple and stable. All seals are imported. Working temperature is -20°C to  $80^{\circ}$ C



### Lifting cylinder in the left

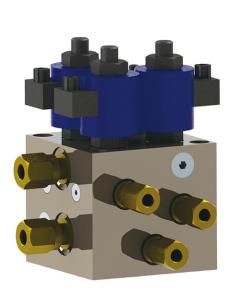
N1454.54.010-A cylinder is clevis-connecting means, which is simple and stable. All seals are imported. Working temperature is -20°C to  $80^{\circ}$ C

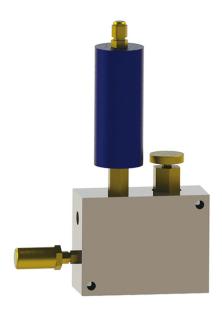


**Hydraulic - Electric Integrated System for Square Baler** 

FAST has produced hydraulic cylinders used on balers for many years. Now we have developed our own standard products. In consideration of the working condition, the seal structure and installation parts were designed reasonably. All seals are imported. The structure, parts, seals, materials and processing technology have been fully standardized. With beautiful appearance, stable quality and long lifetime, the cylinder PPM is lower than 5000.

### >Hydraulic System





### **Main Parameters:**

Max working pressure: 21MPa

Max flow: 20L/min Control voltage of solenoid valve: DC24V Filter precision: 10 μm



Hydraulic Cylinder	Model	Introduction
Pickup Cylinder	9FG-7.0-2.2-006-30	Single ear connectors on both ends, practical and beautiful, compact and durable internal structure, superior imported seals, working temperature -40oC - 80oC
Pressurization Cylinder	9FG-7.0-2.2-007-13	Tie rod cylinder, clevis connectors with pins, compact and durable internal structure, stable performance, superior imported seals, working temperature -40oC – 80oC



# **Hydraulic-Electric Integrated System for Stacker**

We provide a full set of hydraulic-electric system solutions. The Stacker Hydraulic-electric Integrated System includes a hydraulic system, pipes, hydraulic cylinders, motors and a electricity control system. All of the control valves are imported high-performance cartridge valves. The pipes are produced by numerically-controlled bending machines, which can ensure the precision of pipes. To avoid the corrosion, the valve blocks are nickel plated. With an integrated board electric control module, the loosing of the electrical elements can be prevented effectively. With these methods, the trouble spots will be reduced and the whole system will be more reliable.

FAST standard hydraulic cylinders for stackers mainly includes one No. 1 hydraulic cylinder, two No.2 hydraulic cylinders, two No.4 hydraulic cylinders, one No.5 hydraulic cylinders, two No.6 hydraulic cylinders, two No.7 hydraulic cylinders, and two No.8 hydraulic cylinders. FAST has produced hydraulic cylinders used on balers professionally for many years. Now we have developed our own 9FG Standard products. The structure, parts, seals, materials and processing technology have been fully standardized. Good looking, stable quality, long lifetime, PPM < 1000.

### >Hydraulic System

#### **Main Parameters:**

Max working pressure: 20MPa
Max flow: 26L/min
Control voltage of solenoid valve: DC12V



### >Hydraulic Cylinder



**No.1 Hydraulic Cylinder** JCYG-01 Simple mounting structure and good performance. Imported superior seals. Working temperature -20oC-80oC.



**No.2 Hydraulic Cylinder** JCYG-02 Thread connectors that are easy to be mounted. Imported high-performance seals. Reasonable and compact internal structure. Working temperature -20oC-80oC.



**No.3 Hydraulic Cylinder** JCYG-03 With a two position three way solenoid valve. External thread connector on the rod. Reasonable structure and good performance. Imported superior seals. Working temperature -20oC-80oC.

No.7&8 Hydraulic Cylinder JCYG-07&08 Thread connectors that are easy to be mounted. Reasonable and compact internal structure. Good performance. Imported superior seals. Working temperature -20oC-80oC.



**No.4 Hydraulic Cylinder** JCYG-04 With a counterbalance valve. Simple mounting structure. Imported superior seals. Working temperature -200C-80oC.



**No.5 Hydraulic Cylinder** JCYG-05 With a balance valve. Its smart shape can save the mounting space. Good performance. Imported superior seals. Working temperature -20oC-80oC.



**No.6 Hydraulic Cylinder** JCYG-06 Thread connectors that are easy to be mounted. Reasonable and compact internal structure. Good performance. Imported superior seals. Working temperature -20oC-80oC.



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# **Hydraulic Cylinder for Plant Protection Machine**

One set of hydraulic cylinders for plant protection machine have 12 models, including 2 steering cylinders with MTS sensors.

There are several main features of the working of plant protection machines:

- 1)Large range of working temperature. The lowest working temperature is -40oC.
- 2)Short operation time, long resting period.
- 3)Small working load, the hydraulic cylinders are mainly used to complete the specified actions.

These features cause that the hydraulic cylinders for plant protection machines need to have the characteristics including low temperature resistant, low friction and low pressure. That requires a good sealing performance. FAST has provided hydraulic cylinders for plant protection machines professionally for many years. With experienced design, mature technology and reliable quality, the cylinder PPM is lower than 5000.

### >Hydraulic Cylinder



#### Ladder lifting hydraulic cylinder

FAST Standard code: ZBJ-PTSJ/YJSJφ40/20-314 Specification: 40/20X314-480 Qty: 2



### Pesticide frame expansion hydraulic cylinder

FAST Standard code: ZBJ-YJZK-2φ40/20-310 Specification: 40/20X310-480 Qty: 2



#### Cover lifting hydraulic cylinder

FAST Standard code: ZBJ-JZSJφ50/25-150 Specification: 50/25X150-300 Qty: 1



#### Slasher frame folding hydraulic cylinder

FAST Standard code: ZBJ-GTZDφ50/35-225 Specification: 50/35X225-585 Qty: 2



### Slasher frame lifting hydraulic cylinder

FAST Standard code: ZBJ-GTSJφ60/35-280 Specification: 60/35X280-520 Qty: 6



### Pesticide frame expansion hydraulic cylinder

FAST Standard code: ZBJ-YJZK-1 $\phi$ 50/35-567 Specification: 50/35X567-760 Qty: 2



#### Steering hydraulic cylinder with sensor

FAST Standard code: ZBJ-ZX-Mφ63/32-215 Specification: 63/32X215-170 Qty: 2



#### Steering hydraulic cylinder

FAST Standard code: ZBJ-ZXφ63/32-215 Specification: 63/32X215-170 Qty: 2



#### Tire stretching hydraulic cylinder

FAST Standard code: ZBJ-LTSZφ63/35-455 Specification: 63/35X455-658.5 Qty: 4



### Pesticide frame rotary hydraulic cylinder

FAST Standard code: ZBJ-YJSJφ63/40-460 Specification: 63/35-525-110 Qty: 2



#### Pesticide frame lifting hydraulic cylinder

FAST Standard code: ZBJ-YJSJφ63/40-460 Specification: 63/40X460-645 Qty: 2



#### Pesticide frame lifting hydraulic cylinder

FAST Standard code: ZBJ-YJQLφ75/35-286 Specification: 75/35X286-534 Qty: 2



FAST hydraulic cylinders for agricultural attachment are mainly exporting to Europe and North America. Seals structure is based on different working conditions of various machines. Reasonable structure design and machining technology makes our cylinders are capable to work in sever conditions. All seals are imported. With beautiful appearance, stable quality and long service time, the cylinder PPM is lower than 5000.







037.200-14

# **Technology R&D**

In 1973, FAST produced the first domestic pneumatic cylinder in China. After more than forty years of development, FAST insists on technological innovation as the core power, takes professional services as the core competitiveness. FAST has established a solid cooperative relationship with industry leading enterprises and universities. With the expert team at the forefront of industry technology, FAST has created a unique technical advantage. FAST provides high-end customized system solutions in hydraulic and pneumatic engineering technology field. Keeping fulfilling customers, helping industry development. FAST now has more than 70 technicians, including 12 senior engineers and several Chinese and foreign external experts.

#### Scientific and Technological Innovation Platform

FAST owns four scientific and technological innovation platforms: High-tech Enterprise, Provincial Enterprise Technology Center, Hydraulic and Pneumatic Technology Engineering Laboratory of Yantai City, Pneumatic Engineering Research Center of Yantai City.

#### **Enterprise Information Construction**

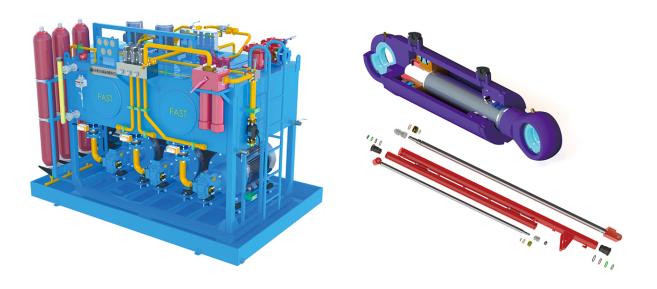
Managing and optimizing the design of products lifecycle with SOLIDWORKS, PLM. Carrying on comprehensive balance and optimized management of enterprise resources (for example, people, property, materials, information, time, space) with ERP.

### **Intellectual Property**

FAST has passed IPR Certification by IPMS GB/T29490-2013 Standard and is a National IPR Demonstration Enterprise. Now FAST has owned 92 national patents, including 9 invention patents, 4 copyrights of computer software.

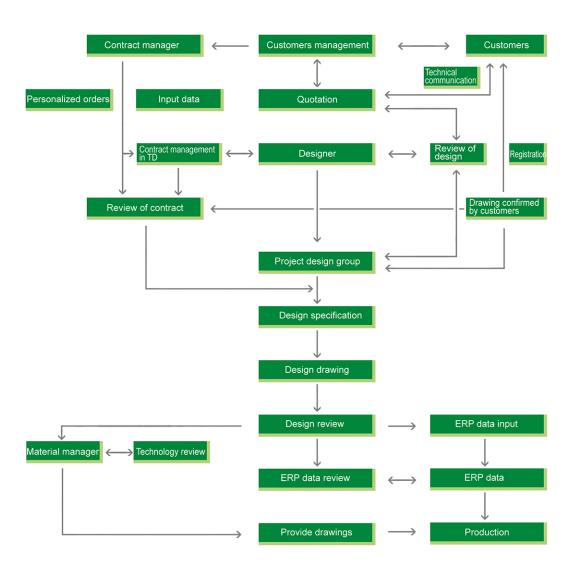
#### Contribution to the Industry

National (Industry) standard setting outstanding contribution unit. National (Industry) standard setting unit of National Hydraulic and Pneumatic Standardization Technical Committee.



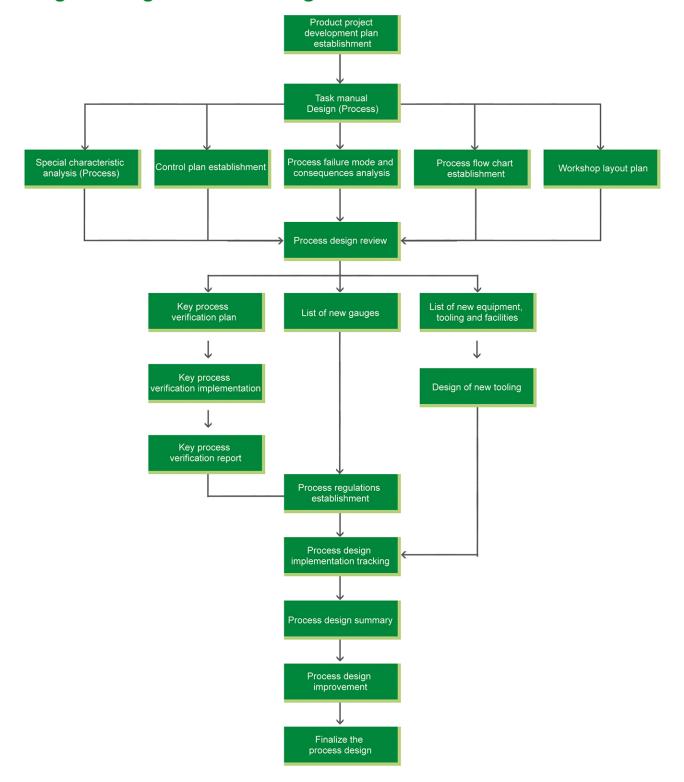
# Technology R&D & Design Control

### **Design Control**



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# **Engineering Process Design**



# **Engineering Process Design & Full Inspection Control**

# **Full Inspection Control**

Raw material performance monitoring













Hydraulic oil and cleanliness control







Production process control







Painting appearance control





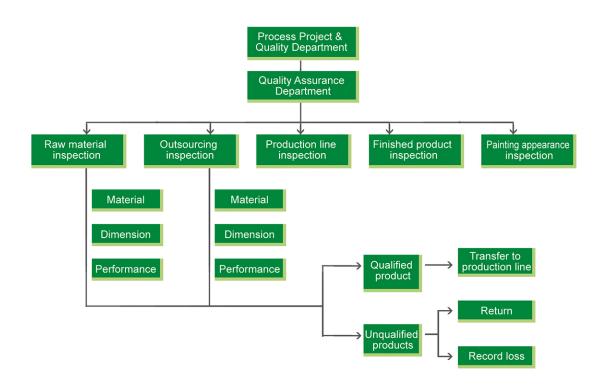


Finished product inspection

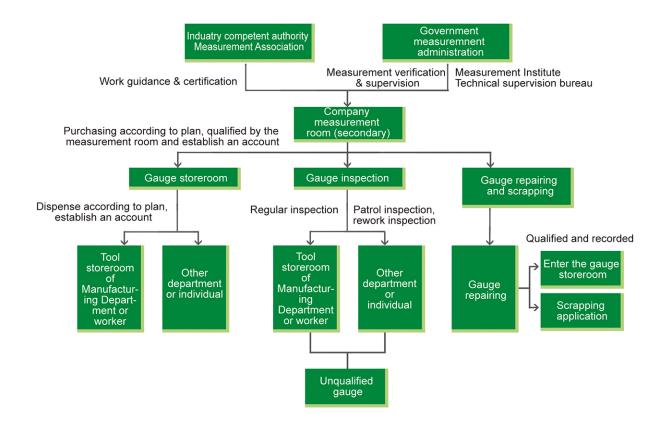


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# **Quality Inspection Control System (part)**



# **Measurement Management System**

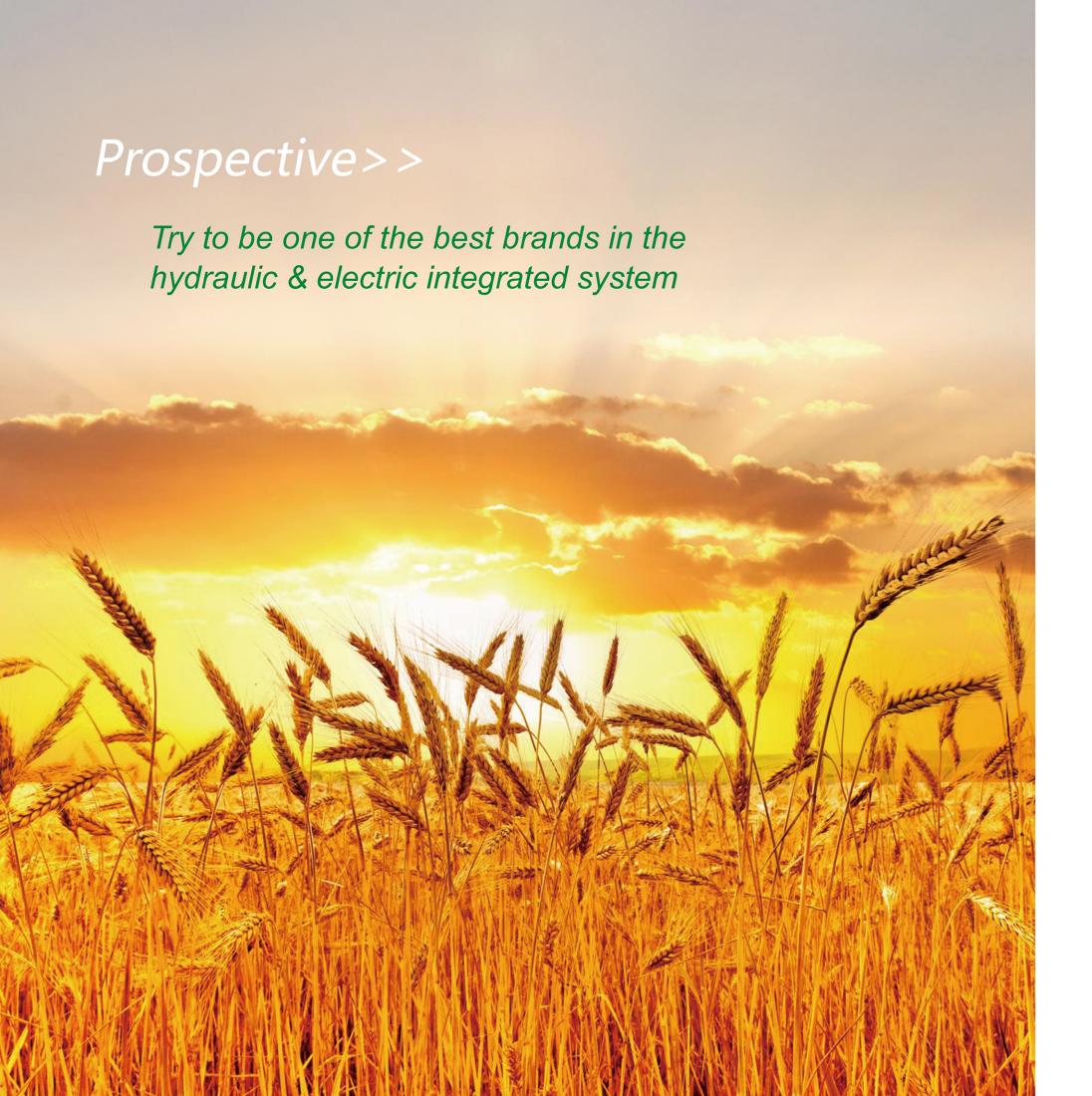








**Company Headquarter Panorama** 



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