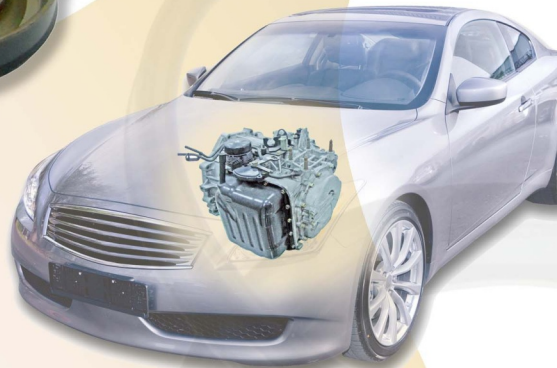


# Product Information




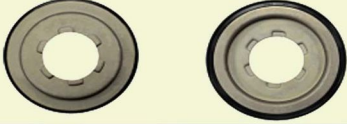





## NAK Bonded Piston Seals for Automatic Transmission



The modern automatic transmission system comprises many components and devices that are designed to achieve all the sophisticated functions demanded by acute buyers.

Those components of transmission are required higher stability and response.

To support automatic transmission manufacturers continually developing new designs that accelerate automatic transmission state-of-the-art, NAK has developed bonded piston seals for automatic transmission to offer longer service life and technical performance efficiency.

Drawing No.	Drawing	Photo
46127		
46117		
46136		
46116		
46151		
46125		
46135		

## Materials

- ✓ Polyacrylate (ACM)
- ✓ Hydrogenated Nitrile (HNBR)
- ✓ Fluorocarbon (FKM)

NAK Bonded Piston Seals for automatic transmission are primarily made out of following materials; ACM, HNBR, and FKM. ACM performs high resistance to transmission fluids. HNBR is made from NBR by hydrogenation with high temperature resistance, abrasion resistance and good physical properties. FKM is recommended for applications involving fluids such as oil, engine coolant and water in high operating temperatures. All of these materials listed above perform excellent heat stability and resistance to oil, ozone and temperatures. Additional elastomeric compounds are available to fit different applications.

To meet or exceed OE specifications and customer requirements, NAK offers various bonded piston seals including custom-made products. More technical support is available upon request.

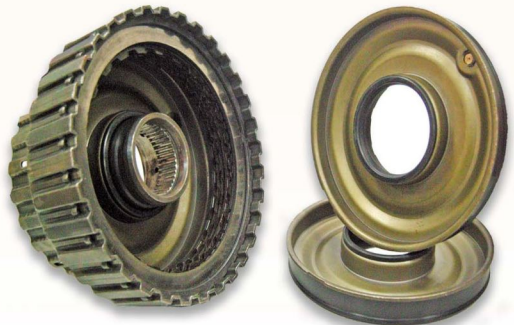
# TRANSMISSION PISTON SEAL APPLICATION

Vehicle	Model	Model Year	Engine Size	Transmission Type	Transmission Model
Audi	A3	1996-2003	L4 2.0L	4 Spd FWD	01M
	A4	1995-96	L4 1.6L 1.8L 1.9L	4 Spd FWD	01N
	A6 Avant	1995-98	L4 1.9L 2.0L; V6 2.6L	4 Spd FWD	01N
	Cabriolet	1995-98	L4 1.6L 1.8L 1.9L	4 Spd FWD	01N
	Cabriolet	1995-98	V6 2.8L	4 Spd FWD	01N
VOLKSWAGEN	Cabrio	1995-02	L4 2.0L	4 Spd FWD	01M
	Golf	1996-03	L4 1.8/2.0L 1.9 Diesel	4 Spd FWD	01M
	Golf	2004-06	L4 2.0L	4 Spd FWD	01M
	Golf VR6	1996-05	V6 2.8L	6 Spd FWD	01M
	GTI	1999-01	L4 1.8L 2.0L	4 Spd FWD	01M
	Jetta	1993-05	L4 1.8L 1.9L(Diesel)	4 Spd FWD	01M
	Jetta	1993-05	L4 2.0L; V6 2.8L	4 Spd FWD	01M
	New Beetle	2004	L4 1.8L 2.0L	4 Spd FWD	01M
	Passat	1995-97	1.8L 2.8L 1.9L	4 Spd FWD	01M
	Vento	1995-97		4 Spd FWD	01M
	Caravelle	1995-		4 Spd FWD	01P
	Eurovan	1995-06	V6 2.8L	4 Spd FWD	01P
	Sharan	1995-99	1.8T 1.9TDi 2.0L 2.8L	4 Spd FWD	01P
	Caravelle	1990-94		4 Spd FWD	098
	Eurovan	1992-94	L5 2.5L	4 Spd FWD	098
	Transporter	1988-94		4 Spd FWD	098

NAK bonded piston seals for automatic transmission are the designs of the rubber-to-metal seals which reduce the overall cost, weight, complexities of installation and save space. The integral structure also reduces the regular tight tolerances required in machined piston designs while providing greater seal characteristics.

## Benefits

- ✓ Cost-effective
- ✓ Ease of installation
- ✓ Integrated characteristics
- ✓ Robust design
- ✓ Weight reduction







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  - 2.4 are not used in accordance with the printed user instruction materials; or
  - 2.5 are damaged due to natural deterioration, decomposition or transformation of chemical structure.
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